O'BRIEN AMETEK®

Complete Freeze Protection for Process Instrumentation

为过程仪表提供全面的防冻保护

Totaal pakket voor de vorstbeveiliging van uw proces instrumentatie

Protection-basse température complète pour l'instrumentation

Kompletter Frostschutz fur Prozess-Instrumentierung

Completa protezione antigelo per strumentazione di processo

Komplett frostsikring av prosess instrumenter

Комплексная защита от замерзания приборов и процессных линий кипи

Completa Proteccion Contra Congelacion Para Instrumentacion de Proceso

TRACEPAK®

Design | Enclosures | Supports | **Tubing Bundle** | Installation

TRACEPAK®

An engineered, preinsulated tubing bundle system

TRACEPAK solves problems for analytical, instrumentation and mechanical plant utility applications:

- Freezing,
- Dew point Component drop-out,
- Viscosity,
- Personnel protection

Freezing, dew point, component drop-out and viscosity control are major considerations in instrument impulse connections, small diameter process lines and analyzer sample transport. A properly designed and selected pretraced tubing bundle offers an effective solution to these problems.

The economical choice to field fabrication

Maintenance free TRACEPAK not only saves money and time during the installation process, but it ensures consistent, repeatable performance. Field fabrication requires a pipe fitter to lay out, measure, cut, dress, bend and install the tubing. Next the tracer (steam or electric) has to be installed and insulation put on the tubing. Finally, a weatherproof covering needs to be applied over the insulation. Clearly the economics of the TRACEPAK system versus field fabrication are significant.

Provides predictable and repeatable performance

O'Brien, long recognized as the leader in providing reliable instrumentation protection, has simplified installation while offering predictable operation. TRACEPAK tube bundles are prefabricated, pre-engineered and preinsulated assemblies.

Installation is simplified by the unique parallel configuration, in which process and tracer lines are always parallel inside the bundle. The bundle is much easier to bend during field routing and hookup because all tubes bend together and not against one another.

Connections are easy because tubing stays round and is not work hardened

TRACEPAK's configuration allows the tubing to stay round and malleable when used in conjunction with compression and flare fittings. The installation of process and instrument connections requires only a simple, one-plane offset bend to engage tubing and fittings.

Can be installed at temperatures as low as -40°

O'Brien Corporation utilizes the highest quality materials. Our TPU jacket contains no halogens, eliminating the possibility of chlorides from the jacket causing stress corrosion in stainless steel tubing. This jacket has excellent abrasion and chemical resistance along with a wide, usable temperature range. TRACEPAK can be installed in temperatures as low as -40°.

Common types of pretraced lines:

- Electric traced lines, TPE, for freeze protection and maintenance of temperature.
- Steam traced lines, TPL & TPH, for freeze protection and temperature maintenance.
- Single preinsulated line, S-LINE, primarily for steam supply and condensate return.

Specifications subject to change without notice.

Systems Approach

Protecting instrumentation and tubing from freezing or maintaining process fluids at elevated temperatures involves many components, designs and engineering skills. Instead of specifying and purchasing individual components, have O'Brien provide an integrated solution with one source responsibility.

DESIGN and SUPPORT for impulse lines and instrument freeze protection combined with field support services sets the O'Brien solution apart from all others.

TRACEPAK® engineered, preinsulated tubing bundle for instrument impulse, sample transport, and small diameter process lines.

VIPAK® engineered enclosure system designed for process instrumentation. TRAKMOUNT® and factory installation of instrumentation makes field work easy.

The typical way.

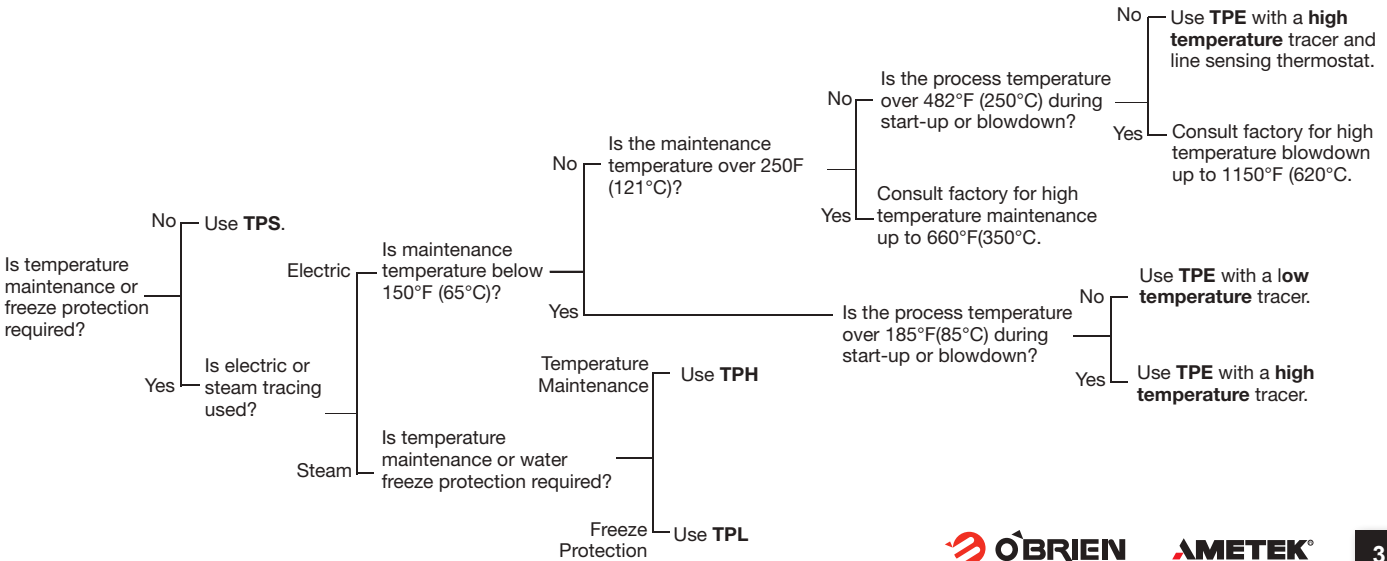
The O'Brien solution.

Typical applications for the TRACEPAK system:

INSTRUMENT IMPULSE LINES
flow transmitters
pressure transmitters
level transmitters
pressure switches
controllers

ANALYZER SAMPLE LINES
process analyzers
chromatographs
emissions monitoring

MECHANICAL AND PLANT UTILITY PROCESS LINES
steam supply
condensate return
water purge
chemical feed
air lines



TPE SELF REGULATING

A preinsulated tubing bundle with self regulating electric tracing

TPE is designed to maintain freeze protection, close temperature tolerances or viscosity control.

It provides an excellent means of maintaining very long, continuous lengths of impulse lines and piping at consistent temperatures end-to-end. TPE should be chosen when electric tracing is preferred, steam is not available or when the steam supply could be interrupted such as during shutdowns.

Use TPE if the allowable temperature ranges from 50°F (10°C) to 250°F (121°C). Because it is self regulating, this system will lower its heat output as the process tube gets warmer. When close temperature control is necessary, TPE can be utilized with an optional line sensing thermostat.

Electric tracer

Standard TPE-Self Regulating products utilize two electric tracers approved for use in hazardous areas when installed with the recommended power connection kits.

The high temperature, Self Regulating Tracer:

1. Withstands 482°F (250°C) intermittent blowdown temperatures.
2. Can maintain temperatures up to 250°F (121°C).

The low temperature Self Regulating Tracer:

1. Withstands up to 185°F (85°C) intermittent blowdown temperatures.
2. Can maintain temperatures up to 150°F (65°C).

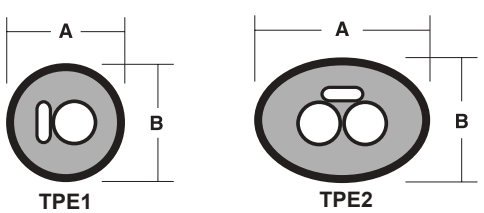
The choice between high and low temperature tracers must be made based on the desired performance and the conditions of the application.

Other designs are available to maintain temperatures up to 350°F (180°C) and withstand 1150°F (620°C) blowdown conditions. Consult factory for specific design.

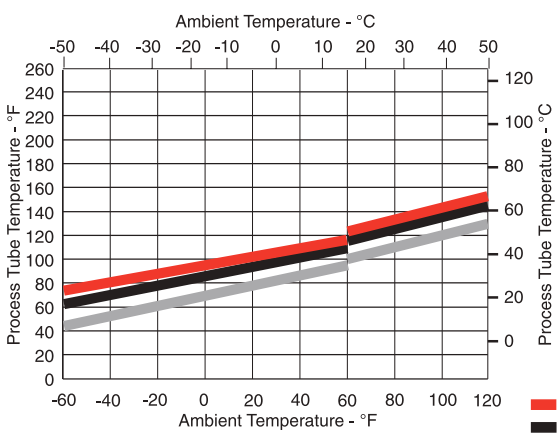
Typical Performance

Each graph shows typical performance splitting summer/winter ambients. Each line is separated at 60°F (15°C) to designate the seasonal differences.
Winter ambients, below 60°F (15°C), assume a 25 mph (40 Km/H) wind and summer ambients, above 60°F (15°C), assume a 10 mph (16 Km/H) wind. For freeze protection, use 50°F (10°C) as the minimum allowable process tube temperature. This will provide a sufficient factor of safety.

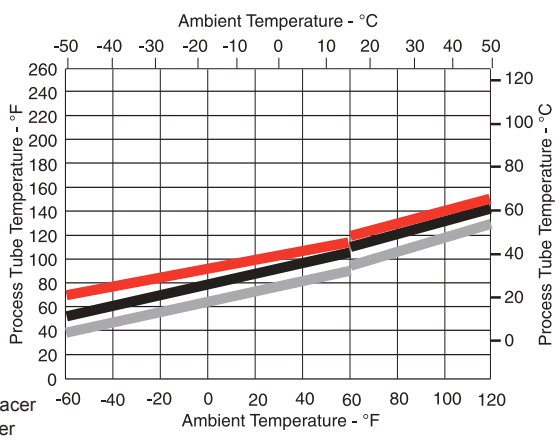
Dimensions	NOMINAL WT. LB/FT (KG/M)	NOMINAL DIMENSIONS - IN (CM) A	B
TPE1- One ¼" Process Tube	0.3 (0.45)	1.1 (2.8)	1.0 (2.5)
TPE1- One ⅜" Process Tube	0.4 (0.60)	1.3 (3.3)	1.0 (2.5)
TPE1- One ½" Process Tube	0.5 (0.74)	1.4 (3.6)	1.1 (2.8)
TPE2- Two ¼" Process Tubes	0.4 (0.60)	1.3 (3.3)	1.1 (2.8)
TPE2- Two ⅜" Process Tubes	0.6 (0.89)	1.5 (3.8)	1.2 (3.0)
TPE2- Two ½" Process Tubes	0.8 (1.19)	1.7 (4.3)	1.4 (3.6)



TPE1 - ONE 1/2" (12mm) PROCESS LINE WITH LOW TEMPERATURE TRACER



TPE2 - TWO 1/2" (12mm) PROCESS LINES WITH LOW TEMPERATURE TRACER



J10 or P10 Tracer
J8 or P8 Tracer
J5 or P5 Tracer

Performance shown at 120V and 240V.

Model Number
Product Family
TPE1- Preinsulated Electrically Traced Single Process Tube
TPE2- Preinsulated Electrically Traced Dual Process Tubes
Jacket
S - SV47 (PVC)
U - TPU (Polyurethane)

Process Tube
A2 1/4" x 0.035 wall welded 316SS
A3 3/8" x 0.035 wall welded 316SS
A4 1/2" x 0.035 wall welded 316SS
E4 1/2" x 0.049 wall welded 316SS
F1 1/8" x 0.035 wall seamless 316SS
F2 1/4" x 0.035 wall seamless 316SS
F3 3/8" x 0.035 wall seamless 316SS
F4 1/2" x 0.035 wall seamless 316SS
B2 1/4" x 0.049 wall seamless 316SS
B3 3/8" x 0.049 wall seamless 316SS
B4 1/2" x 0.049 wall seamless 316SS
B6 3/4" x 0.049 wall seamless 316SS
G2 1/4" x 0.030 wall PFA
G3 3/8" x 0.030 wall PFA
H3 3/8" x 0.062 wall PFA
H4 1/2" x 0.062 wall PFA
K4 1/2" x 0.065 wall seamless 316SS
S2 1/4" x 0.040 wall extruded PFA
MF6 6mm x 1mm wall seamless 316SS
MF8 8mm x 1mm wall seamless 316SS
MF10 10mm x 1mm wall seamless 316SS
MF12 12mm x 1mm wall seamless 316SS
MB10 10mm x 1.5mm wall seamless 316SS
MB12 12mm x 1.5mm wall seamless 316SS
MG6 6mm x 1mm wall PFA
MG8 8mm x 1mm wall PFA
MG10 10mm x 1mm wall PFA
MG12 12mm x 1mm wall PFA
MA12 12mm x 1mm wall welded 316SS

Tracer
High Temperature Tracer
B5- 5w/ft (16w/m) self-regulating heater @ 50°F (10°C), 100 - 130V
B10- 10w/ft (29w/m) self-regulating heater @ 50°F (10°C), 100 - 130V
B15- 15w/ft (47w/m) self-regulating heater @ 50°F (10°C), 100 - 130V
B20- 20w/ft (63w/m) self-regulating heater @ 50°F (10°C), 100 - 130V
N5-5w/ft (16w/m) self-regulating heater @ 50°F (10°C), 200 - 277V
N10- 10w/ft (29w/m) self-regulating heater @ 50°F (10°C), 200 - 277V
N15- 15w/ft (47w/m) self-regulating heater @ 50°F (10°C), 200 - 277V
N20- 20w/ft (63w/m) self-regulating heater @ 50°F (10°C), 200 - 277V

Low Temperature Tracer
J5- 5w/ft (16w/m) self-regulating heater @ 50°F (10°C), 100 - 130V
J8- 8w/ft (25w/m) self-regulating heater @ 50°F (10°C), 100 - 130V
J10-10w/ft (29w/m) self-regulating heater @ 50°F (10°C), 100 - 130V
P5- 5w/ft (16w/m) self-regulating heater @ 50°F (10°C), 200 - 277V
P8- 8w/ft (25w/m) self-regulating heater @ 50°F (10°C), 240vac
P10- 10w/ft (29w/m) self-regulating heater @ 10°C, 240vac

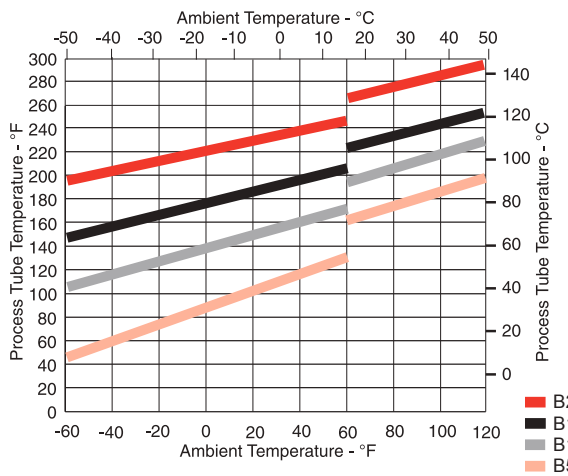
Specialty Tracers
JV10- 10w/ft (29w/m) power-limiting heater @ 50°F (10°C), 100 - 130V
JV20- 20w/ft (63w/m) power-limiting heater @ 50°F (10°C), 100 - 130V
JN10- 10w/ft (29w/m) power-limiting heater @ 50°F (10°C), 200 - 277V
JN20- 20w/ft (63w/m) power-limiting heater @ 50°F (10°C), 200 - 277V

Standard tracers have a tinned copper shield and fluoropolymer outer jacket. They are approved to ATEX, CSA, and NEC standards for use in hazardous areas. Most configurations are rated for T3 or lower maximum temperatures. Consult factory for specific approvals.

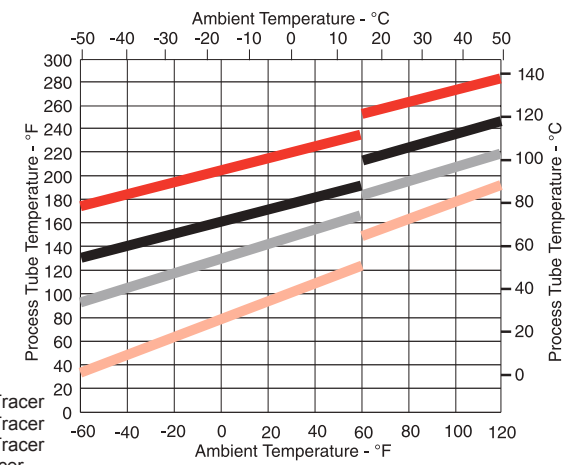
Example:
TPE2S-A4-B5
Two 1/2" x 0.035 wall 316SS welded process lines with an SV47 jacket and a 5w/ft (16w/m) tracer.

For specific information regarding each of these products, consult the factory or your local representative.

TPE1 - ONE 1/2" (12mm) PROCESS LINE WITH HIGH TEMPERATURE TRACER



TPE2 - TWO 1/2" (12mm) PROCESS LINES WITH HIGH TEMPERATURE TRACER



B20 or N20 Tracer
B15 or N15 Tracer
B10 or N10 Tracer
B5 or N5 Tracer

Performance shown at 120V and 240V.

TPL LIGHT STEAM TRACING

A preinsulated tubing bundle with light steam tracing

The tracer tube is wrapped with insulation to purposely reduce heat transfer.

TPL can maintain temperatures between 50°F (10°C) and 200°F (95°C). It provides a more constant tube temperature over a longer length than heavy traced designs.

It is suited for small diameter process lines such as those used for instrumentation, sampling and additives.

TPL is recommended for freeze protection of instrument impulse lines as well as the process lines for analyzers.

Model Number
Product Family
TPL1-Preinsulated Light Steam Traced Single Process Tube
TPL2-Preinsulated Light Steam Traced Dual Process Tubes
Jacket
S - SV47 (PVC)
U - TPU (Polyurethane)

This is a condensed list of tube and tracer options. For a full product offering consult factory.

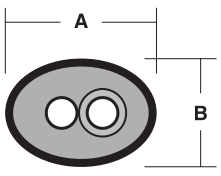
Process Tube
A2 1/4" x 0.035 wall welded 316SS
A3 3/8" x 0.035 wall welded 316SS
A4 1/2" x 0.035 wall welded 316SS
E4 1/2" x 0.049 wall welded 316SS
F1 1/8" x 0.035 wall seamless 316SS
F2 1/4" x 0.035 wall seamless 316SS
F3 3/8" x 0.035 wall seamless 316SS
F4 1/2" x 0.035 wall seamless 316SS
B2 1/4" x 0.049 wall seamless 316SS
B3 3/8" x 0.049 wall seamless 316SS
B4 1/2" x 0.049 wall seamless 316SS
B6 3/4" x 0.049 wall seamless 316SS
K4 1/2" x 0.065 wall seamless 316SS
G2 1/4" x 0.030 wall PFA
G3 3/8" x 0.030 wall PFA
H3 3/8" x 0.062 wall PFA
H4 1/2" x 0.062 wall PFA
S2 1/4" x 0.040 wall PFA
MF6 6mm x 1mm wall seamless 316SS
MF8 8mm x 1mm wall seamless 316SS
MF10 10mm x 1mm wall seamless 316SS
MF12 12mm x 1mm wall seamless 316SS
MB10 10mm x 1.5mm wall seamless 316SS
MB12 12mm x 1.5mm wall seamless 316SS
MG6 6mm x 1mm wall PFA
MG8 8mm x 1mm wall PFA
MG10 10mm x 1mm wall PFA
MG12 12mm x 1mm wall PFA
MA12 12mm x 1mm wall welded 316SS
N2 1/4" x 0.035 wall seamless Alloy 400
N3 3/8" x 0.035 wall seamless Alloy 400
P4 1/2" x 0.049 wall seamless Alloy 400

Tracer
A2 1/4" x 0.035 wall welded 316SS
A3 3/8" x 0.035 wall welded 316SS
A4 1/2" x 0.035 wall welded 316SS
F2 1/4" x 0.035 wall seamless 316SS
F3 3/8" x 0.035 wall seamless 316SS
B4 1/2" x 0.049 wall seamless 316SS
J2 1/4" x 0.030 wall copper
C3 3/8" x 0.032 wall copper
M4 1/2" x 0.049 wall copper
MF6 6mm x 1mm wall seamless 316SS
MF8 8mm x 1mm wall seamless 316SS
MF10 10mm x 1mm wall seamless 316SS
MF12 12mm x 1mm wall seamless 316SS
MD6 6mm x 1mm wall copper
MD8 8mm x 1mm wall copper
MD10 10mm x 1mm wall copper
MD12 12mm x 1mm wall copper

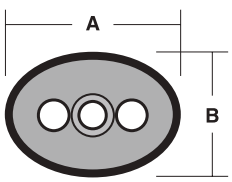
Example:
TPL2S-A4-C3
Two 1/2" x 0.035 wall 316SS welded process lines with an SV47 jacket and 3/8" x 0.032 wall copper tracer.

For specific information regarding each of these products, consult the factory or your local representative.

Dimensions	NOMINAL WT. LB/FT (KG/M)	NOMINAL DIMENSIONS - IN (CM) A	B
TPL1- One 3/8" Process with 3/8" Tracer	0.63 (0.94)	2.0 (5.1)	1.6 (4.1)
TPL1- One 1/2" Process with 3/8" Tracer	0.81 (1.21)	2.2 (5.6)	1.7 (4.3)
TPL1- One 1/2" Process with 1/2" Tracer	0.85 (1.26)	2.2 (5.6)	1.7 (4.3)
TPL2- Two 3/8" Process with 3/8" Tracer	0.87 (1.26)	2.3 (5.8)	1.6 (4.1)
TPL2- Two 1/2" Process with 3/8" Tracer	1.09 (1.62)	2.7 (6.9)	1.7 (4.3)
TPL2- Two 1/2" Process with 1/2" Tracer	1.13 (1.68)	2.7 (6.9)	1.7 (4.3)

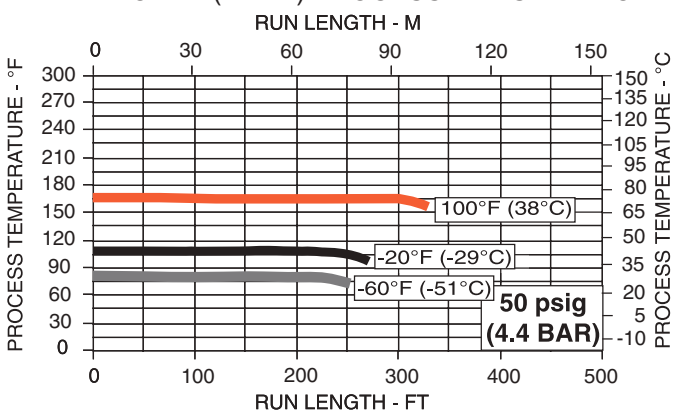


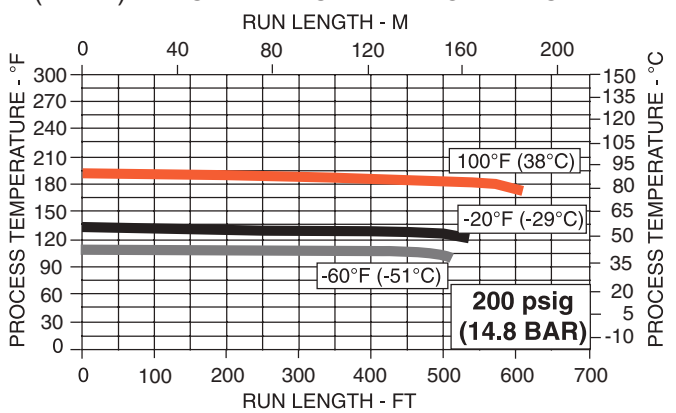
TPL1



TPL2

TWO 1/2" (12mm) PROCESS LINES WITH ONE 1/2" (12mm) TRACER TYPICAL PERFORMANCE





TPH HEAVY STEAM TRACING

A preinsulated tubing bundle with heavy steam tracing

Heavy tracing keeps the process tubing in direct contact with the tracer and maintains higher process temperatures.

TPH is recommended for use on analyzer sample transport and instrumentation impulse lines. It is also recommended for additives and other small diameter process lines where higher temperature maintenance or viscosity control is necessary.

Model Number
Product Family
TPH1-Preinsulated Heavy Steam Traced Single Process Tube
TPH2-Preinsulated Heavy Steam Traced Dual Process Tubes
Jacket
S - SV47 (PVC)
U - TPU (Polyurethane)

This is a condensed list of tube and tracer options. For a full product offering consult factory.

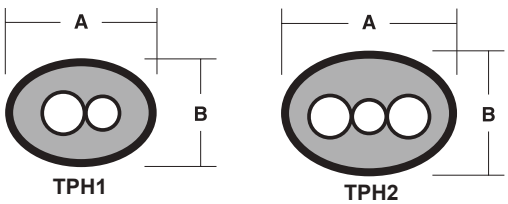
Process Tube
A2 1/4" x 0.035 wall welded 316SS
A3 3/8" x 0.035 wall welded 316SS
A4 1/2" x 0.035 wall welded 316SS
E4 1/2" x 0.049 wall welded 316SS
F1 1/8" x 0.035 wall seamless 316SS
F2 1/4" x 0.035 wall seamless 316SS
F3 3/8" x 0.035 wall seamless 316SS
F4 1/2" x 0.035 wall seamless 316SS
B2 1/4" x 0.049 wall seamless 316SS
B3 3/8" x 0.049 wall seamless 316SS
B4 1/2" x 0.049 wall seamless 316SS
B6 3/4" x 0.049 wall seamless 316SS
K4 1/2" x 0.065 wall seamless 316SS
G2 1/4" x 0.030 wall PFA
G3 3/8" x 0.030 wall PFA
H3 3/8" x 0.062 wall PFA
H4 1/2" x 0.062 wall PFA
S2 1/4" x 0.040 wall PFA
MF6 6mm x 1mm wall seamless 316SS
MF8 8mm x 1mm wall seamless 316SS
MF10 10mm x 1mm wall seamless 316SS
MF12 12mm x 1mm wall seamless 316SS
MB10 10mm x 1.5mm wall seamless 316SS
MB12 12mm x 1.5mm wall seamless 316SS
MG6 6mm x 1mm wall PFA
MG8 8mm x 1mm wall PFA
MG10 10mm x 1mm wall PFA
MG12 12mm x 1mm wall PFA
MA12 12mm x 1mm wall welded 316SS
N2 1/4" x 0.035 wall seamless Alloy 400
N3 3/8" x 0.035 wall seamless Alloy 400
P4 1/2" x 0.049 wall seamless Alloy 400

Tracer
A2 1/4" x 0.035 wall welded 316SS
A3 3/8" x 0.035 wall welded 316SS
A4 1/2" x 0.035 wall welded 316SS
F2 1/4" x 0.035 wall seamless 316SS
F3 3/8" x 0.035 wall seamless 316SS
B4 1/2" x 0.049 wall seamless 316SS
J2 1/4" x 0.030 wall copper
C3 3/8" x 0.032 wall copper
M4 1/2" x 0.049 wall copper
MF6 6mm x 1mm wall seamless 316SS
MF8 8mm x 1mm wall seamless 316SS
MF10 10mm x 1mm wall seamless 316SS
MF12 12mm x 1mm wall seamless 316SS
MD6 6mm x 1mm wall copper
MD8 8mm x 1mm wall copper
MD10 10mm x 1mm wall copper
MD12 12mm x 1mm wall copper

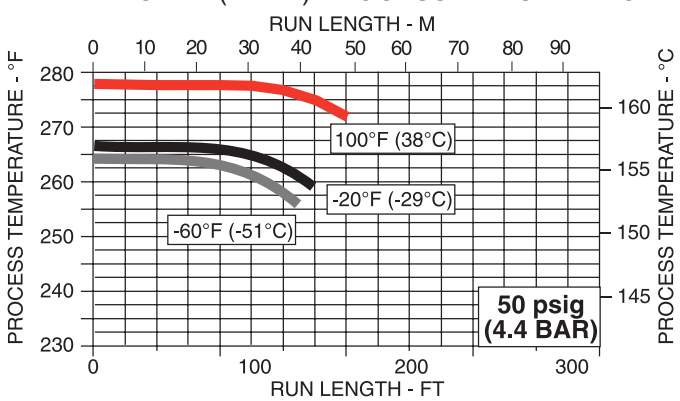
Example:
TPH2S-A4-C3
Two 1/2" x 0.035 wall 316SS welded process lines with an SV47 jacket and 3/8" x 0.032 wall copper tracer.

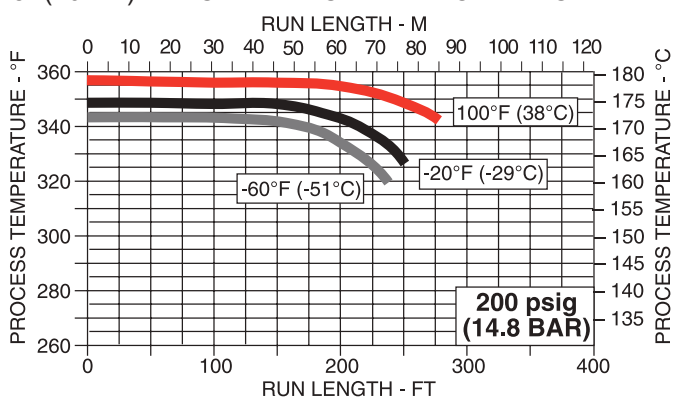
For specific information regarding each of these products, consult the factory or your local representative.

Dimensions	NOMINAL WT. LB/FT (KG/M)	NOMINAL DIMENSIONS - IN (CM) A	B
TPH1- One 3/8" Process with 3/8" Tracer	0.5 (0.74)	1.5 (3.8)	1.2 (3.0)
TPH1- One 1/2" Process with 3/8" Tracer	0.6 (0.89)	1.6 (4.1)	1.2 (3.0)
TPH1- One 1/2" Process with 1/2" Tracer	0.7 (1.04)	1.7 (4.3)	1.2 (3.0)
TPH2- Two 3/8" Process with 3/8" Tracer	0.6 (0.89)	2.0 (5.1)	1.2 (3.0)
TPH2- Two 1/2" Process with 3/8" Tracer	0.7 (1.04)	2.1 (5.4)	1.2 (3.0)
TPH2- Two 1/2" Process with 1/2" Tracer	0.8 (1.19)	2.2 (5.6)	1.2 (3.0)



TWO 1/2" (12mm) PROCESS LINES WITH ONE 3/8" (10mm) TRACER TYPICAL PERFORMANCE





S-LINE® & J-LINE®

S-LINE:
A weather-proofed, preinsulated single tubing line

S-LINE is suggested for 1" (25mm) and smaller steam, condensate, liquid and gas transport lines where personnel protection and heat loss are important. S-LINE offers an inexpensive alternative to field insulation and weatherproofing of small diameter lines.

J-LINE:
A weather-proofed, single tubing line

J-Line tubing is designed for pneumatic and hydraulic applications in corrosive atmospheres. Industry standard tubing coated with O'Brien SV47 (PVC) polymer provides increased protection against galvanic and atmospheric corrosion as well as cushioning the tube against wear from vibration.

Model Number
Product Family
S-Preinsulated Single Process Tube with an SV47 Jacket
J-Single Process Tube with an SV47 Jacket

Process Tube
A2 1/4" x 0.035 wall welded 316SS
A3 3/8" x 0.035 wall welded 316SS
A4 1/2" x 0.035 wall welded 316SS
E4 1/2" x 0.049 wall welded 316SS
F1 1/8" x 0.035 wall seamless 316SS
F2 1/4" x 0.035 wall seamless 316SS
F3 3/8" x 0.035 wall seamless 316SS
F4 1/2" x 0.035 wall seamless 316SS
B2 1/4" x 0.049 wall seamless 316SS
B3 3/8" x 0.049 wall seamless 316SS
B4 1/2" x 0.049 wall seamless 316SS
B6 3/4" x 0.049 wall seamless 316SS
J2 1/4" x 0.030 wall copper
C3 3/8" x 0.032 wall copper
D4 1/2" x 0.035 wall copper
M4 1/2" x 0.049 wall copper
M6 3/4" x 0.049 wall copper
MF6 6mm x 1mm wall seamless 316SS
MF8 8mm x 1mm wall seamless 316SS
MF10 10mm x 1mm wall seamless 316SS
MF12 12mm x 1mm wall seamless 316SS
MB10 10mm x 1.5mm wall seamless 316SS
MB12 12mm x 1.5mm wall seamless 316SS

Examples:
SC3
One preinsulated 3/8" x 0.032 wall copper process line with an SV47 jacket.

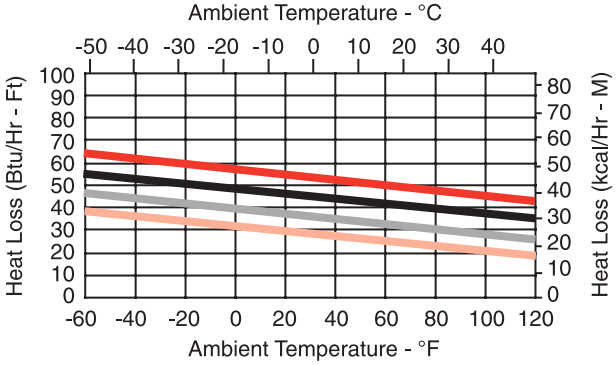
JC3
One 3/8" x 0.032 wall copper process line with an SV47 jacket.

For specific information regarding each of these products, consult the factory or your local representative.

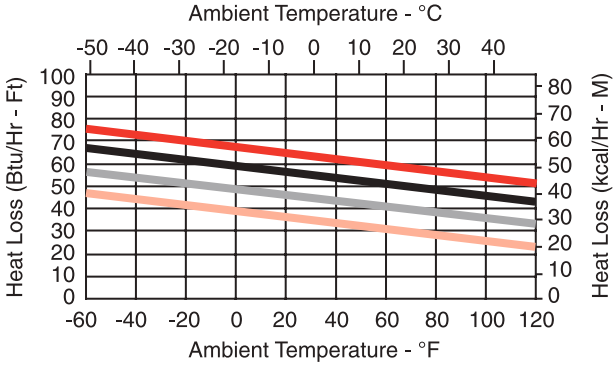
Dimensions	NOMINAL WT. LB/FT (KG/M)	NOMINAL DIMENSIONS A - IN (CM)
S-LINE- One ¼" Process Line	0.2 (0.30)	1.0 (2.5)
S-LINE- One 3/8" Process Line	0.3 (0.45)	1.1 (2.8)
S-LINE- One ½" Process Line	0.4 (0.60)	1.2 (3.0)

S-LINE

3/8" (10mm) TUBE



1/2" (12mm) TUBE



200 psig (15 BAR) steam
125 psig (9.5 BAR) steam 353°F
50 psig (4.5 BAR) steam 299°F
15 psig (2.0 BAR) steam 250°F

STACKPAK, TRACEPAK MJ & CUSTOM DESIGNS

Solutions for unique applications

In addition to conventional TRACEPAK designs, O'Brien can satisfy your special needs with custom solutions. Modeling for these designs is verified in our environmental chamber under conditions insuring a tubing bundle that meets your exact requirements, with reliability and accuracy you can depend on.

Custom Capabilities

- Indoor & Outdoor Jackets
- Maintenance Temperatures to 660°F (350°C)
- Custom Lengths
- Choice of Process Connection Fittings
- Pre-terminated and Fitted Ends
- Factory Installed Temperature Sensors
- Communication, Monitor and Power Wires
- Alternate Jacket Colors

Unusual Tube Material Nonstandard Sizes

TRACEPAK can be manufactured with a wide range of uncommon materials and sizes to conform to your unique material requirements, including:

- Fluropolymer variations such as PTFE, PFA, TFE, and nylon.
- Hastelloy
- Incoloy
- Titanium
- Duplex and Super Duplex
- 6% Moly
- Oxygen Cleaned Tubes
- Chemically Polished Stainless Steel with SilcoNert 2000
- Electropolished Stainless Steel with SilcoNert 2000

Multi-Component Bundles

Complex designs incorporate factory installed temperature sensors such as RTD's, PT100's thermocouples with multiple process tubes, calibration gas supply tubes, tracers, communication wires, power wiring, and heat tracing.

High Temperature Heaters

Specialty tracers such as CPD, MI and resistance wires can be used to provide temperature maintenance up to 660°F (350°C) and to withstand a high temperature blowdown of 1150°F (620°C).

Jacket Materials for Diverse Applications

Jacket materials are available to withstand high operating temperatures, permit installation at low ambients or stand up to constant flexing. Materials include polyurethane, polyethylene or PVC for outdoor applications, and polyethylene braid or stainless steel braid for indoor applications.

Performance Enhancing Designs

Special insulated or buffered designs are available for applications with high intermittent process temperatures. These designs insulate the standard self-limiting tracer from the process tube to allow higher maximum exposure temperatures while still providing freeze protection.

Typical Applications

Sampling Systems
Emissions Gas Sampling, Process and Portable Analyzers Automotive Emissions Testing

Viscosity Control
Petroleum products, Asphalt, Tar, Paint Systems, Printing Ink, Coatings, Spray Foam Insulation

Product Transfer
Polymers, Oils, Urethanes, Waxes, Chemicals, Food Products, Hot Melt Adhesives, Sanitary and High Purity Applications

Corrosion Protection
Jacketed tubing for harsh environments such as Marine and Offshore.

®Silcosteel and Sulfinert are registered trademarks of Restek Corporation.

Although TRACEPAK products use a non-hygroscopic, non-wicking insulation, all bundle ends must be sealed to prevent any possible moisture contamination.

TPKSK-10 - Silicone Sealant

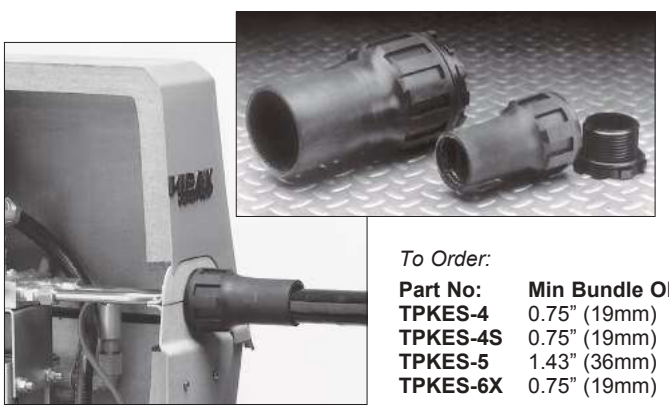
This option is used to seal both ends of the tubing bundle from moisture. It is a black silicone RTV sealant. Cure time is approximately 24 hours at 77°F (25°C). Service temperature ranges from -50°F (-45°C) to 400°F (205°C). TPKSK offers excellent resistance to weather, oil and many chemicals.

To Order: **TPKSK-10** End Seal Kit, RTV Sealant, 10 oz. will seal approximately 10 ends

TPKJP-SR-B - Self Bonding Silicone Tape

This option is used to seal both ends of the tubing bundle from moisture. It is a black silicone, self bonding.

To Order: **TPKJP-SR-B** Self Bonding Tape, 36 yd (33m)



TPKES - Heat Shrink Entry Seal

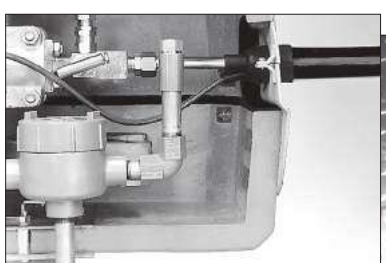
The heat-shrinkable entry seal provides a waterproof fitting where TRACEPAK enters an enclosure. They can be added to parting line or surface mounted plates on VIPAK enclosures. The thermally stabilized, modified polyolefin entry seal consists of a threaded assembly that seals at the enclosure and a heat-shrinkable nose that seals to the TRACEPAK bundle.

To Order:

Part No:	Min Bundle OD	Max Bundle OD	Max Panel Thickness
TPKES-4	0.75” (19mm)	1.60” (40mm)	0.50” (12mm)
TPKES-4S	0.75” (19mm)	2.10” (53mm)	0.50” (12mm)
TPKES-5	1.43” (36mm)	2.90” (74mm)	0.75” (19mm)
TPKES-6X	0.75” (19mm)	3.50” (90mm)	0.75” (19mm)

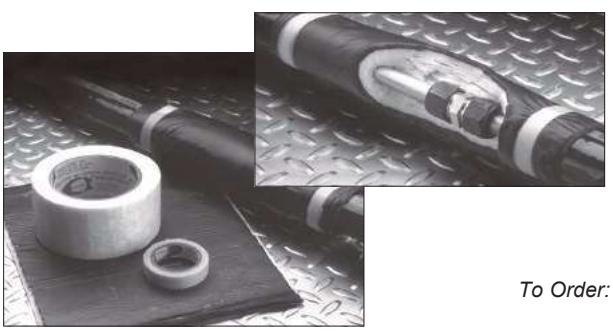
TPKHS - Heat Shrink Boots

The heat-shrinkable boots provide a weatherproof end seal for TRACEPAK tubing bundles. They are made of thermally stabilized, modified polyolefin. Using a heat shrink end seal boot is recommended for all exposed ends. This installation will provide the best weather seal protection.



To Order:

TPKHS-A3 TPL2, TPH2 with process tubes greater than 3/8” and 1/4” tracers.
TPE2 with tubes greater than 3/8”
TPKHS-B3 TPE2, TPL2, or TPH2 all with process tubes 3/8” or smaller
TPKHS-H3 TPL2 wi E1 with 3/8” or larger tubes. TPL1 with 1/4” tracers
TPKHS-L2 TPL1 with tracers larger than 1/4”
TPKHS-D2 TPE1 with 1/4” tube
TPKHS-E1 S-LINE and TPS1



TPKJP - Jacket Patch

The jacket patch kits are used to seal a splice in a bundle or to extend the insulation and weatherproof jacket should the bundle be cut back too far during installation. They are used as a repair patch for any incidental field damage to bundles. The jacket patch kit is required with the optional line temperature sensing thermostat. Each kit contains thermal insulation, fiberglass tape and a self-sealing patch.

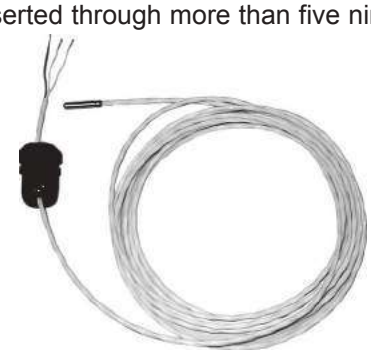
To Order:

	Bundles up to 400ºF (204ºC)	Bundles up to 1150ºF(590ºC)
Small 8” x 12”	**TPKJP-1**	**TPKJP-3**
Large 8” x 96”	**TPKJP-2**	**TPKJP-4**

SensorTube™

G2S - 1/4" x 0.030 PFA
H3S - 3/8" x 0.062 PFA

SensorTube creates a pathway for the RTD kit to be positioned up to 15' (4.5m) from the control end without any special tools. This eliminates cutting into the bundle with field installed RTDs. The specially sized bulb and lead construction of the kit can be easily inserted into the bundle even after it is installed. The RTD kit has been inserted through more than five ninety degree bends without problems.



RTD Kit

RTDKIT20 - NEC/CEC standards with 20' fluoropolymer jacketed leads.
RTDKIT20-EX - ATEX Ⓔx II 2 G Ex e IIC T6..T1 Gb and IECEx Ex IIIC T6..T1 Gb standards with 7 meter Kapton jacketed leads.
RTD Kits include a 100 Ohm PT100, 3 wire sensor and an entry seal. Use single RTD with G2S and dual RTDs with H3S SensorTube.

Consult factory for bundle designs with SensorTube.

1017 Series Controllers

The 1017 Series controllers are compact, full featured, microprocessor based single and dual point heat trace controllers. They provide control and monitoring of Tracepak and Stackpak tubing bundles designed for freeze protection and temperature maintenance. The controllers can be set to monitor and alarm high and low temperature, high and low current, ground fault trip and voltage. The controllers are supplied with a solid-state relay (SSR) for use in nonhazardous and Class I Div. 2 / Zone 2 hazardous areas.

For ordering information consult bulletin QLT-1017

Thermostats

When used with electrically traced tubing bundles, optional thermostats are used to control the temperature of the process tube or to turn on the heater circuit at a specified ambient temperature.

Note:
Models shown are typical of thermostats supplied. Units received may differ depending on approvals.

Ambient Sensing

The ambient sensing thermostat has an adjustable set point of 15°F to 140°F(-9°C to 60°C) and can withstand ambient temperatures of -40°F to 160°F (-40°C to 71°C). It has a fluid filled stainless steel probe and the SPDT switch is rated for 22A at 125/250/480 VAC. It is UL listed and CSA certified for use in hazardous areas.

To Order: **TPKTS-A-7** Ambient Sensing Thermostat, NEMA 7 Housing, 22 amp 125/250 VAC

Line Sensing or Ambient Sensing

The line sensing thermostat controls the temperature of the process tubes. It has an adjustable set point of 25°F to 325°F (-4°C to 163°C) and can withstand process temperatures from -40°F to 420°F (-40°C to 215°C). The fluid filled stainless steel bulb has a 10' capillary. The SPDT switch is rated for 22A at 125/250/480 VAC. Model TPKTS-B-7 is UL and FM listed and CSA certified for use in hazardous areas. Model RAYSTAT-EX-02 is EEx d approved for use in hazardous areas.

To Order: **TPKTS-B-7** Line Sensing Thermostat, NEMA 7 Housing, 22 amp 125/250 VAC

Power Connection Kits

T210-PC

FM Approved and CSA Certified Class I Div. 2 power connection kit for use with any wattage B, N, J, P, JV or JN tracer. Includes junction box and bundle mounting bracket with adjustable straps. Junction box also includes surface mounting feet.

TPC1

CSA Certified Class I Div. 1 power connection or end termination kit for use with any wattage B, N, J or P tracer. Installs in customer supplied junction box with 3/4" npt hub.

T9355-PC

ATEX standards approved power connection kit for use with any wattage B, N, J, P, JV or JN tracer. For use with customer supplied junction box.

End Termination Kits

T210-ET

FM Approved and CSA Certified Class I Div. 2, and ATEX EEx eII listed electric tracer termination kit for use with any wattage B, N, J or P tracer.

T355-ET

ATEX standards approved electric tracer termination kit for use with any wattage B, N, J, P, JV or JN tracer.

ACCESSORIES Installation Tools

TRACEPAK is designed to be installed using standard bending tools. We offer two specialized tools that make installation of TRACEPAK tube bundles easier and more compact.

Bundle Bending Tool

Similar to a common electrical conduit bender, this tool is compact and easy to use. It eliminates the need for larger and heavier benders that have 8” (200mm) and 12” (300mm) minimum bending radius.

To Order:
BB8 Bundle Bending Tool with 8” (200mm) Radius
BB12 Bundle Bending Tool with 12” (300mm) Radius

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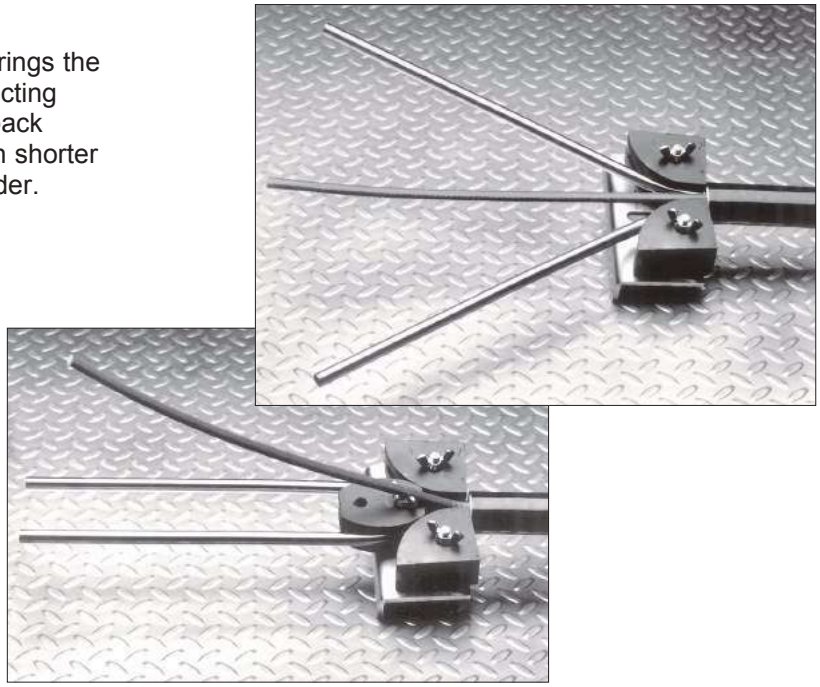
2 1/8” (54mm) Centerline Tool

A replacement for the standard tube bender, it brings the process tubes to the correct centerline for connecting to typical transmitters. This tool makes back-to-back bends easier accomplishing the bends in a much shorter distance than possible with a standard tube bender.

To Order: Centerline-Tool



Installation DVD

Helpful information on the installation of TRACEPAK tubing bundles. The DVD deals with general installation procedures and gives a good overview of the products and accessories available to complement and complete the total package.

To Order: Installation-CD

DESIGN REQUEST

The TRACEPAK® DESIGN REQUEST is also available online at www.obcorp.com/DesignRequest.htm

O'BRIEN AMETEK®

sales.obrien@ametek.com • www.obcorp.com

Required By: _____

From: End User:

Date: Notes:

SITE CONDITIONS

☐ Outdoor ☐ Indoor Low Ambient _____°F/C High Ambient _____°F/C Wind 25mph

HEATING CONDITIONS

Desired Maintenance Temperature _____°F/C

Minimum Maintain _____°F/C Maximum Maintain _____°F/C

If an Analyzer Line what is the inlet temperature of gas? _____ °F/C

PROCESS TUBING

Quantity _____ft/M Are Exact Cut Lengths Required? _____ft/M

Number of Process Tubes_____

O.D. of #1 Process Tube _____in/mm Welded or Seamless?

Wall Thickness _____in/mm Material of Construction_____

O.D. of #2 Process Tube _____in/mm Welded or Seamless?

Wall Thickness _____in/mm Material of Construction_____

IF ELECTRIC TRACING

Electrical Voltage _____VAC Area Classification _____ Division_____

Will Steam be used to blow down this bundle?____ What Temperature or Pressure _____°F/C or psig/Barg

IF STEAM TRACING

Steam Pressure _____psig/Barg Temperature _____°F/C

Maximum Blow Down Temperature _____°F/C

O.D. Tracer Tube _____in/mm Welded or Seamless?

Wall Thickness _____in/mm Material of Construction_____

ACCESSORIES

☐ Heat Shrink Boots	☐ Entry Fittings	☐ SensorTube™
☐ Thermostats	☐ Power Kits	☐ RTD / PT100 Kits
☐ Termination Kits	☐ Splice Kits	☐ Controllers
☐ Jacket Patch Kits	☐ Silicone End Sealant	☐ Installation DVD

OTHER TRACING LIQUIDS - Flow must be turbulent

Flow Rate _____lbs/hr

Specific Heat _____Btu/lb°F

Minimum Inlet Temperature (for heating)_____°F/C

Maximum Inlet Temperature (for cooling)_____°F/C

Density _____lb/ft³ Viscosity _____centipoise

HEAT EXCHANGER APPLICATIONS - Flow must be turbulent

LIQUID OR GAS

Flow Rate _____ lb/hr Temperature at inlet _____ °F/C

Desired Temperature at Outlet _____ °F/C Density _____lb/ft³

Maximum allowable outlet temp _____ °F/C Viscosity _____centipoise

Minimum allowable outlet temp _____ °F/C Specific Heat _____ Btu/lb°F

Thermal Conductivity_____ Btu.hr ft²°F

(O'Brien will determine minimum length for heat exchanger applications)

NOTES:

TUBE SPECIFICATIONS

This is a condensed list of tube and tracer options. For a full product offering consult factory.

Designation	OD	Wall	Material	Construction	Specifications
F1	1/8”	0.035”	316/316L w/2.5 Mo	Seamless	A213, A269
F2	1/4”	0.035”	316/316L w/2.5 Mo	Seamless	A213, A269
F3	3/8”	0.035”	316/316L w/2.5 Mo	Seamless	A269, A269
F4	1/2”	0.035”	316/316L w/2.5 Mo	Seamless	A213, A269
B2	1/4”	0.049”	316/316L w/2.5 Mo	Seamless	A213, A269
B3	3/8”	0.049”	316/316L w/2.5 Mo	Seamless	A213, A269
B4	1/2”	0.049”	316/316L w/2.5 Mo	Seamless	A213, A269
B6	3/4”	0.049”	316/316L w/2.5 Mo	Seamless	A213, A269
K4	1/2”	0.065”	316/316L w/2.5 Mo	Seamless	A213, A269
K8	1”	0.065”	316/316L w/2.5 Mo	Seamless	A213, A269
A2	1/4”	0.035”	316/316L SS	Welded	A269
A3	3/8”	0.035”	316/316L SS	Welded	A269
A4	1/2”	0.035”	316/316L SS	Welded	A269
E4	1/2”	0.049”	316/316L SS	Welded	A269
N2	1/4”	0.035”	Alloy 400	Seamless	B163, B165
N3	3/8”	0.035”	Alloy 400	Seamless	B163, B165
P4	1/2”	0.049”	Alloy 400	Seamless	B163, B165
J2	1/4”	0.030”	Copper	Seamless	B68, B75
C3	3/8”	0.032”	Copper	Seamless	B68, B75
D4	1/2”	0.035”	Copper	Seamless	B68, B75
M4	1/2”	0.049”	Copper	Seamless	B68, B75
M6	3/4”	0.049”	Copper	Seamless	B68, B75
G2	1/4”	0.030”	PFA	Extruded	D3307
S2	1/4”	0.040”	PFA	Extruded	D3307
G3	3/8”	0.030”	PFA	Extruded	D3307
H3	3/8”	0.062”	PFA	Extruded	D3307
H4	1/2”	0.062”	PFA	Extruded	D3307
MF6	6mm	1mm	316/316L	Seamless	A213, A269, DIN 17458 1.4401/1.4404†
MF8	8mm	1mm	316/316L	Seamless	A213, A269, DIN 17458 1.4401/1.4404†
MF10	10mm	1mm	316/316L	Seamless	A213, A269, DIN 17458 1.4401/1.4404†
MF12	12mm	1mm	316/316L	Seamless	A213, A269, DIN 17458 1.4401/1.4404†
MB10	10mm	1.5mm	316/316L	Seamless	A213, A269, DIN 17458 1.4401/1.4404†
MB12	12mm	1.5mm	316/316L	Seamless	A213, A269, DIN 17458 1.4401/1.4404†
MD6	6mm	1mm	Copper	Seamless	B68, B75
MD8	8mm	1mm	Copper	Seamless	B68, B75
MD12	12mm	1mm	Copper	Seamless	B68, B75
MG6	6mm	1mm	PFA	Extruded	D3307
MG8	8mm	1mm	PFA	Extruded	D3307
MG10	10mm	1mm	PFA	Extruded	D3307
MG12	12mm	1mm	PFA	Extruded	D3307
MA12	12mm	1mm	316/316L SS	Welded	A269

† Except 3% MAX Mo, 16% MIN Cr

JACKET

TPU – Thermoplastic Polyether Urethane Elastomer
- Hydrolytically Stabilized
- Halogen Free
- Excellent Abrasion Resistance
- Excellent UV Resistance

SV47 – Formulated PVC
- Economical
- Low Temperature Formulation
- UV Resistant Additives

INSULATION

- Fibrous Glass
- Water Soluble Chlorides less than 100 ppm.
- Non-hygroscopic

TEMPERATURE LIMITS

Jacket	Min Installation	Min Service
TPU	-40°F/-40°C	-67°F/-58°C
SV47	-10°F/-23°C	-30°F/-35°C

Maximum jacket surface temperature
140°F (60°C) at ambient temperature of 80°F (27°C) with maximum process or tracer tube temperature.

TPH, TPL and S-LINE
Maximum process tube temperature
400°F (204°C)*

TPE
Continuous exposure power on.
High Temperature Tracer
250°F (120°C)*
Low Temperature Tracer
150°F (65°C)*

Intermittent exposure power on or off.
High Temperature Tracer
482°F (250°C)*
Low Temperature Tracer
185°F (85°C)*

Maximum tracer temperature
High Temperature Tracer
T-rating T3, 392°F (200°C) except 20 w/ft T2 446ºF (230ºC)
Low Temperature Tracer
T-rating T6, 185°F (85°C)

*Consult factory for higher temperature limits.

Customer Service

O'Brien's reputation as a customer oriented problem solver has been long recognized.

Our customer-oriented approach offers:

- Responsive, knowledgeable personnel.
- Unparalleled delivery service.
- Dependable, tested results of all product lines.
- On-line order status and shipment tracking.

ISO 9001

Unparalleled quality system to current ISO 9001 standards.

O'Brien's adherence to recognized international standards is your strongest assurance of our quality.

Total Solution

O'Brien products and solutions improve instrument accuracy. Our total engineering package will reduce field installation costs and provide a dependable solution for your needs.

BELGIUM • BRAZIL • CHINA • RUSSIA • SINGAPORE • SOUTH KOREA • USA

www.obcorp.com

Specifications subject to change without notice.

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O'BRIEN

AMETEK®
THERMAL PROCESS MANAGEMENT

sales.obrien@ametek.com

Certified System ISO 9001